

## Service Bulletin

### S&T MOTORS CO., LTD.

-----#77, SUNGSAN-DONG, CHANGWON-CITY,KYUNGNAM,KOREA Tel.82-55-276-7385,Fax.82-55-274-0585--------

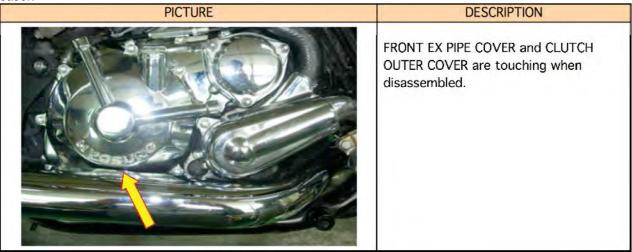
| SUBJECT          | REPAIR METHOD of GEAR PRIMARY DRIVEN |  |
|------------------|--------------------------------------|--|
| MODEL            | ST7(GV700)                           |  |
| EFFECTIVE F/M NO |                                      |  |

This service bulletin is written to announce the repaire method of GEAR PRIMARY DRIVEN.

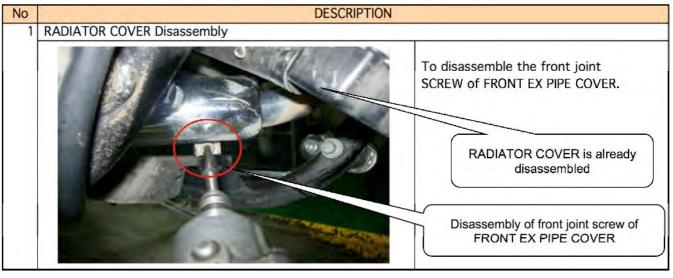
#### 1. Purpose

- There is a different method between GV650 and GV700 regarding the repaire of GEAR PRIMARY DRIVEN and CLUTCH PLATE.

#### 2. Reason



#### 3. Order and Method





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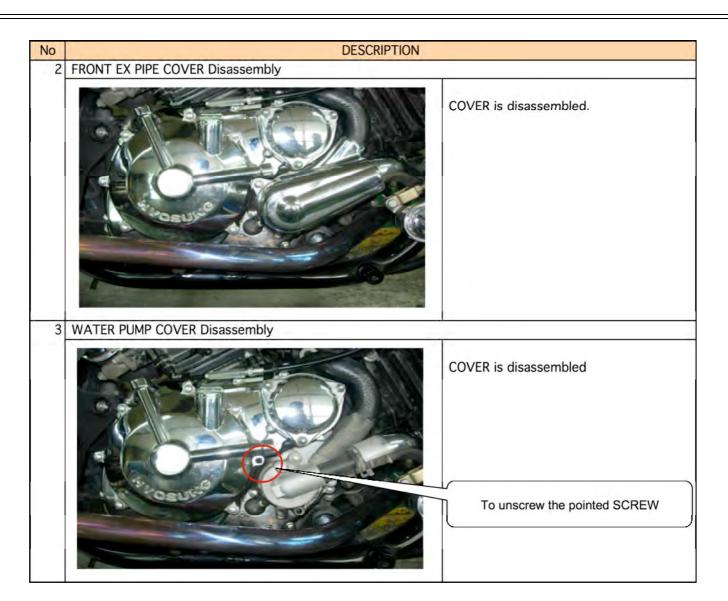
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ISSUE NO.: 10-005 DATE: Mar 10th. 2010 PAGES: 2 OF 4

| SUBJECT          | REPAIR METHOD of GEAR PRIMARY DRIVEN |  |
|------------------|--------------------------------------|--|
| MODEL            | ST7(GV700)                           |  |
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SUBJECT REPAIR METHOD of GEAR PRIMARY DRIVEN

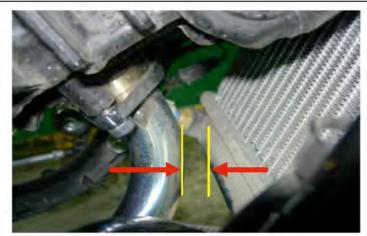
MODEL ST7(GV700)

EFFECTIVE F/M NO

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## No DESCRIPTION

4 FRONT EX PIPE Disassembly



If the space between RADIATOR and FRONT EX PIPE is not enough to use a tool, Unscrew the bottom screw of RADIATOR and push it to make enough space.



FRONT EX PIPE is disassembled.

5 After disassembly of CLUTCH OUTER COVER, the replacement of CLUTCH PLATE and GEAR PRIMARY DRIVEN is same as GV650.



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| MODEL            | ST7(GV700)                           |  |
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### 4. In case of CLUTCH PLATE REPAIR.

| PICTURE | DESCRIPTION |
|---------|-------------|
|---------|-------------|



If you operate this replacement without AIR TOOL, you do not need to disassemble FRONT EX PIPE.(Refer to PIC)

- The End -